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Title

Effects of mildly heated, slightly acidic electrolyzed water on the
disinfection and physicochemical properties of sliced carrot

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Abstract

The efficacy of mildly heated, slightly acidic electrolyzed water (mildly heated SIAEW) at 45°C for disinfection and maintenance of sliced carrot quality was studied. Mildly heated SIAEW (23 mg/L available chlorine, pH at 5.5) was used to treat the carrots, followed by

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26 rinsing with tap water (TW) for 2 min at 4°C, and its effectiveness as a disinfectant was
27 evaluated. The physicochemical properties of the carrots were determined and a comparison
28 was made between treatments with SIAEW at room temperature (18°C), TW at 18°C and
29 mildly heated TW at 45°C. Results show that total aerobic bacteria, mold and yeast
30 populations were significantly lower after mildly heated SIAEW treatment. Mildly heated
31 SIAEW treatment reduced the total aerobic bacteria by 2.2 log₁₀ CFU/g and molds and yeasts
32 by >1.9 log₁₀ CFU/g compared with TW treatment. Color indices of hue and chroma of
33 sample surfaces were not affected by mildly heated SIAEW treatment and there were
34 insignificant differences in hardness or the ascorbic acid and β-carotene contents of sliced
35 carrots. The use of mildly heated SIAEW is suggested as an effective disinfection method for
36 fresh cut carrots with low available chlorine.

37 38 39 **Keywords**

40
41 Carrot; Disinfection; Mildly heated SIAEW; Quality; Slightly acidic electrolyzed water

42 43 **Main text**

44 45 **1. Introduction**

46
47 There is high consumer demand for fresh fruit and vegetables that exhibit high quality and
48 microbial safety. Thus, sanitization of fresh fruit and vegetables is desirable to control
49 spoilage bacteria and fungi to extend shelf life and decontaminate pathogenic organisms for
50 food safety (McKellar et al., 2004; Qiang, Demirkol, Ercal, & Adams, 2005). The

51 disinfectants commonly studied and/or used in the food industry include ozone (either
52 gaseous- or aqueous-phase), free chlorine (HOCl/OCl⁻) and hydrogen peroxide. Chlorine
53 disinfection has been extensively applied in the harvest and postharvest handling of fresh fruit
54 and vegetables for many decades because it is effective, chemically stable, readily available,
55 relatively inexpensive and easily applied. Although chlorine is the most commonly used
56 sanitizer, it is inactivated by organic material and can lead to the formation of potentially
57 carcinogenic and teratogenic trihalomethanes and haloacetic acids. Therefore, many
58 alternative sanitation agents have been developed and their disinfection abilities evaluated for
59 the food industry (Keskinen, Burkea, & Annous, 2009).

60 Recently, a new concept involving chlorine water, named “acidic electrolyzed water”
61 (AEW or AcEW) or “slightly acidic electrolyzed water” (SIAEW or SAEW), has been
62 increasingly used for the disinfection of fresh vegetables and fruit because it is easy to
63 produce continuously through electrolysis using commercial equipment. During the past
64 decade, many reports have indicated that AEW could be used as a postharvest food
65 disinfectant (Huang, Hung, Hsu, Huang, & Hwang, 2008; Koseki, & Itoh, 2000). At a pH of
66 5.0–6.5, the effective form of the chlorine in SIAEW is mainly hypochlorous acid (HOCl)
67 (Okamoto et al., 2006). SIAEW has the advantage of possessing antimicrobial activity with
68 low available chlorine (Koide, Takeda, Shi, Shono, & Atungulu, 2009; Rahman, Ding, & Oh,
69 2010), resulting in reduced corrosion of surfaces and minimization of the potential for damage
70 to human health and the environment. Therefore, there is growing interest in new applications
71 for the bactericidal activity of SIAEW in the food industry (Soli et al., 2010).

72 To date, it has been presumed that combining warm water treatment with chlorine would
73 reduce the microbial load more effectively than using cold water (Delaquis, Stewart, Toivonen,
74 & Moyls, 1999). Koseki, Yoshida, Kamitani, Isobe, and Itoh (2004) indicated that a procedure
75 for treating vegetables with mildly heated alkaline electrolyzed water (50°C) for 5 min and

76 subsequent washing with chilled acidic electrolyzed water (4°C) for a period of 1 or 5 min
77 resulted in 3–4 log₁₀ CFU/g reduction of pathogenic bacterial (*Escherichia coli* O157:H7 and
78 *Salmonella*) counts on lettuce. Wei, Brandt, Wolf, and Hammes (2005) showed that an
79 acidified warm water treatment at 50°C and pH 4.93 reduced the total bacteria by 2.3 log₁₀
80 CFU/g, and *Enterobacteriaceae* by 2.53 log₁₀ CFU/g on cut iceberg lettuce after washing.
81 Recently, an evaluation has been carried out on SIAEW disinfection at different temperatures
82 (4, 20 and 45°C) for inactivation of *Salmonella enteritidis* on the surface of egg shells (Cao,
83 Wei, Zheng, Shi, Wang, & Li, 2009). However, no information is available on the efficacy of
84 warm SIAEW on fruit and vegetables.

85 The objective of this study was to evaluate the efficacy of mildly heated SIAEW at 45°C in
86 the disinfection of sliced carrots and the maintenance of physicochemical quality compared
87 with SIAEW (18°C) and tap water (TW) (18 and 45°C) treatments. The results will provide
88 the basic information on both disinfection ability and maintenance of quality for fresh fruit
89 and vegetables that is needed to improve the use of SIAEW in practice.

91 **2. Materials and methods**

93 *2.1. Sample preparation*

94
95 Carrots used in this study were purchased from a local supermarket in Morioka, Japan, and
96 stored at 5°C in an incubator before the experiment. The central part of each carrot was cut
97 into round slices in quarters with a width of about 5 mm before treatment.

99 *2.2. Disinfection treatment*

100

101 SIAEW was prepared using a flow type electrolysis apparatus (Purester, Morinaga
102 Engineering Co., Ltd., Japan), as described in a previous study (Koide et al., 2009), and TW
103 was used as a control. Each solution of SIAEW and TW was stored in polypropylene
104 containers (220×345×135 mm) and the temperature immediately controlled at 18 and 45°C in
105 a water bath. Immersion of sliced carrots in TW at 18°C and 45°C and SIAEW solution at
106 18°C and 45°C are expressed as TW treatment, mildly heated TW treatment, SIAEW
107 treatment and mildly heated SIAEW treatment, respectively. A 200 g sample of fresh sliced
108 carrots was dipped into each solution for 10 min and then all samples were rinsed in cold TW
109 at 4°C stored in polypropylene containers (220×345×135 mm) for 2 min.

110 The pH of each solution was measured with a pH meter (MP-220, Mettler, Germany) and
111 the initial concentration of available chlorine in each solution at 18°C was determined by
112 chlorine test kits (AQ-102, Shibata Co. Ltd., Japan). The pH values of TW and SIAEW were
113 7.0 ± 0.1 and 5.5 ± 0.1 , respectively. The values of available chlorine in TW and SIAEW were
114 0.4 and 23.0 ± 1.2 mg/L, respectively.

115

116 2.3. Determination of physicochemical properties

117

118 The physicochemical properties determined were the color, hardness, ascorbic acid content
119 and β -carotene content of sliced carrots before and after treatment.

120 2.3.1. Surface color

121 The L^* (lightness), a^* (redness-greenness) and b^* (yellowness-blueness) indices of the
122 CIELAB colorimetric system were used to evaluate the color change of the sliced carrot
123 samples. L^* , a^* and b^* were first measured using a colorimeter (Nippon Denshoku NF-333,
124 Japan) at three different spots on the surface of at least six samples before and after each
125 treatment.

126 Chroma (C), Hue angle (H°) and the change in the surface color of the sample (total color
127 difference, ΔE), were calculated from the following formulae.

$$128 \quad C = (a^{*2} + b^{*2})^{1/2} \quad (1)$$

$$129 \quad H^\circ = \tan^{-1}\left(\frac{b^*}{a^*}\right) \quad (2)$$

$$130 \quad \Delta E = \sqrt{(L^* - L_0^*)^2 + (a^* - a_0^*)^2 + (b^* - b_0^*)^2} \quad (3)$$

131 where, L_0^* , a_0^* and b_0^* were the initial colorimeter values of the sample.

132

133 2.3.2. Hardness

134 Hardness was measured using a hand-operated penetrometer (Ebara, KM Type, Japan). A
135 10 mm diameter cone probe with a height of 12 mm was pressed vertically against the surface
136 of the sliced carrots and hardness recorded in kg.

137

138 2.3.3. Ascorbic acid content

139 Ascorbic acid content in each sample was determined by a method described previously
140 (Koide & Shi, 2007; Takebe & Yoneyama, 1995) with slight modification. The carrot sample
141 was weighed, homogenized with 5% meta-phosphoric acid (HPO_3), and the exudate was
142 immediately used for the determination of the ascorbic acid content using a reflection
143 photometer (Merck, RQflex, Germany). The ascorbic acid values were expressed in mg/100g
144 fresh weight.

145

146 2.3.4. β -carotene content

147 β -carotene content in each sample was determined using the method described by Nagata,
148 Noguchi, Ito, Imanishi, and Sugiyama (2007). The carrot sample was weighed, homogenized
149 with acetone, and the slurry filtered and centrifuged twice for 10 min at 12,500 \times g. The

150 resultant supernatant was used to measure absorbance at 443, 492 and 505 nm by a
151 spectrophotometer (Jasco V-530, Japan). The β -carotene content was calculated using
152 following equation:

$$153 \quad \beta\text{-carotene (mg/L)} = -1.488A_{443} + 4.844A_{492} - 2.352A_{505} + 0.098 \quad (4)$$

154 where A_{443} , A_{492} and A_{505} indicate absorbances at 443, 492 and 505 nm, respectively.
155 β -carotene content was expressed in mg/100g fresh weight.

156

157 *2.4. Microbiological analysis*

158

159 To enumerate the microorganisms, 20 g of each fresh carrot sample was mixed with 180
160 mL of sterile 0.85% sodium chloride solution in a sterile polyethylene bag, and pummeled
161 with a stomacher (Seward Stomacher 400, UK) for 2 min at high speed. The aliquot was used
162 for various serial dilutions. The diluted samples were analyzed for the populations of total
163 aerobic bacteria, molds and yeasts by using the method of Mise and Inoue (1996). Total
164 aerobic bacteria were enumerated on an agar plate of the following composition (g/L): Yeast
165 extract (Difco Laboratories, USA), 2.5; tryptone (Difco Laboratories), 5.0; glucose (Wako,
166 Japan), 1.0; agar (Difco Laboratories), 15.0. The plates were incubated at 35°C for 48 h and
167 the colonies counted. Molds and yeasts were enumerated on potato dextrose agar (PDA)
168 plates with 0.1 g/L chloramphenicol (Nissui, Japan). The plates were incubated at 25°C for 5
169 days and the colonies of molds and yeasts were counted and expressed as \log_{10} CFU/g.

170

171 *2.5. Statistical analysis*

172

173 All experiments were carried out at least five times each in duplicates or triplicates. Data
174 were expressed as the mean \pm standard error. The results were statistically evaluated using a

175 Tukey's test and the significance of difference was defined as $P < 0.05$.

176

177 **3. Results and discussion**

178

179 *3.1. Changes in microbial population*

180

181 The microbial populations of total aerobic bacteria in carrot samples after treatment with
182 TW, mildly heated TW, SIAEW and mildly heated SIAEW are shown in Table 1. These show
183 that the total aerobic bacteria population was highest after TW treatment, followed by SIAEW
184 treatment and mildly heated TW treatment, while the lowest population occurred after mildly
185 heated SIAEW treatment. Among the treatments, there was significant difference ($P < 0.05$)
186 between mildly heated SIAEW treatment and all the other treatments. It was found that mildly
187 heated SIAEW reduced the total aerobic bacterial population significantly ($P < 0.05$) relative
188 to TW and SIAEW treatments, by about 2.2 and 1.6 \log_{10} CFU/g, respectively. The mold and
189 yeast populations showed similar results to those of total aerobic bacteria. It was found that
190 mildly heated SIAEW treatment reduced the populations of molds and yeasts significantly (P
191 < 0.05) relative to TW and SIAEW treatments, by >1.9 and >1.3 \log_{10} CFU/g, respectively.
192 The reduction rate in total aerobic bacteria between SIAEW and TW treatments agrees with
193 previous reports on disinfection test using electrolyzed water. Izumi (1999) showed that the
194 total microbial count of carrot slices (35-40 mm diameter and 3 mm thick) treated with
195 electrolyzed water (pH 6.8) containing 50 mg/L chlorine for 3 min, followed by rinsing with
196 TW for 1 min, was reduced by 1.1 \log_{10} CFU/g on the surface and 1.1 \log_{10} CFU/g in the
197 macerate of the sample, compared with TW treatment. Koseki & Itoh (2000) reported that
198 total microbial count of thin strips of carrot (2-3 mm thick) treated with AEW (pH 2.4)
199 containing 45.3 mg/L chlorine for 5 min was reduced by 1.4 \log_{10} CFU/g, compared with TW

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200 treatment. In this study, reduction in the total aerobic bacteria in the carrot sample (with a
201 width of about 5 mm) between SIAEW treatment (23 mg/L available chlorine, 18°C) and TW
202 treatments (18°C) was as low as 0.6 log₁₀ CFU/g. However, by heating the SIAEW, the
203 reduction in the total aerobic bacteria in the carrot samples was higher compared with TW
204 treatment. Because treatment with mildly heated SIAEW showed an effective disinfection
205 effect higher than that with SIAEW, it would be advantageous to use mildly heated SIAEW.

206 The ratios of molds present on PDA plates were 1.0, 0.6, 0.6 and 0.0% in the populations of
207 molds and yeasts for TW, mildly heated TW, SIAEW and mildly heated SIAEW, respectively
208 (Table 1). This is the first study on the fungicidal efficacy of mildly heated SIAEW on fresh
209 cut vegetables. Buck, van Iersel, Oetting, and Hung (2002) treated 22 fungal species with
210 AEW *in vitro* and reported that germination of all 22 fungal species was significantly reduced
211 or prevented. They found that all relatively thin-walled species (e.g. *Botrytis*, *Monilinia*) were
212 killed by incubation times of 30 s or less. Al-Haq, Seo, Oshita, and Kawagoe (2002) reported
213 that AEW was an effective surface sanitizer for suppressing fruit rot on pears caused by
214 *Botryosphaeria berengeriana*. Furthermore, it was reported that hot water and chlorine seed
215 treatments could eradicate or significantly reduce the incidence of a number of seedborne
216 molds without adversely affecting seed quality (du Toit & Hernandez-Perez, 2005).
217 Considering the above matter, mildly heated SIAEW treatment can also be applied for
218 fungicidal control on food postharvest. However, further studies are necessary.

219

220 3.2. Changes in physicochemical properties

221

222 Changes in the surface color of carrot samples before and after treatments are shown in
223 Table 2. Because untreated samples that have not been immersed in either tap water or
224 SIAEW tend to change color slightly after immersion, we decided that a TW sample was the

225 best to use for the comparison of color changes among treated samples. As shown in Table 2,
226 there is no significant difference ($P < 0.05$) in hue, which correlates with visual appearance,
227 between samples treated with TW, mildly heated TW, SIAEW and mildly heated SIAEW.
228 Moreover, there are no significant differences ($P < 0.05$) in chroma between treated samples.
229 There was a significant difference in total color difference (ΔE) between samples treated with
230 TW and mildly heated SIAEW, compared with untreated samples. However, the difference in
231 ΔE of samples treated with TW and mildly heated SIAEW indicated low value at 1.3, and it
232 could be considered as unremarkable change. The obtained ΔE values in this study were
233 almost same values as described in a previous study (Koseki & Itoh, 2001). It was reported
234 that compared with the untreated sample, the ΔE values in strips of carrot 2-3 mm in width
235 immersed for 10 min in AEW (42.3 mg/L available chlorine, pH at 2.5), NaOCl solution (150
236 mg/L available chlorine, pH at 9.3), and tap water (0.3 mg/L available chlorine, pH at 7.0)
237 were 4.4, 4.2 and 3.9 respectively. Furthermore, Izumi (1999) found that electrolyzed water
238 (pH 6.8) containing 50 mg/L chlorine did not affect the surface color in hue in carrot slices
239 (35-40 mm diameter and 3 mm thick) compared with samples rinsed in tap water for 4 min.
240 The above reports and our results, suggest that surface color changes of sliced carrots
241 immersed in mildly heated SIAEW for 10 min followed by rinsing with tap water for 2 min at
242 4°C is acceptable and practical compared with TW treatment or other types of electrolyzed
243 water.

244 Table 3 shows the changes in hardness, ascorbic acid content and β -carotene content of
245 carrot samples before and after treatment. There were no significant differences in hardness
246 between untreated and treated samples. Usually, the Young's modulus of fresh agricultural
247 products increases with decreasing temperature (Murata & Koide, 1994). In this study, all
248 treated samples were subjected to disinfection treatments for 10 min followed by rinsing and
249 cooling with cold TW at 4°C for 2 min. Because samples subjected to mildly heated TW and

250 mildly heated SIAEW followed by no rinse treatment tended to have a slight decrease in
251 hardness, rinsing samples with cold water after disinfection treatment with mildly heated
252 SIAEW would be a viable method for maintaining hardness quality.

253 Compared with untreated samples, reductions in the ascorbic acid content were 12.2, 16.5,
254 10.8 and 18.0% for TW, mildly heated TW, SIAEW and mildly heated SIAEW treatments,
255 respectively. This result agrees with the results using other types of electrolyzed water and
256 samples (Koseki & Itoh, 2001; Vandekinderen et al., 2009). Koseki and Itoh (2001) reported
257 that cut vegetables subjected to immersion in AEW (42.3 mg/L available chlorine, pH at 2.5),
258 NaOCl solution (150 mg/L available chlorine, pH at 9.3) or tap water (0.3 mg/L available
259 chlorine, pH at 7.0) for 10 min showed 15-20% reductions in ascorbic acid content for cut
260 cabbage, 10-15% reductions for cut lettuce and 30-35% reductions for cut cucumber. Ascorbic
261 acid is a water soluble compound and its concentration in cut vegetables after washing tends
262 to decrease easily due to its leaching and degradation from the cut surface. However, the loss
263 in quality of cut vegetables treated with strongly acidic electrolyzed water is said to be
264 equivalent ($P < 0.05$) to treatment with NaOCl solution and tap water (Koseki & Itoh, 2001).
265 Similar to previous studies, the experimental results show that the reduction of ascorbic acid
266 content for the mildly heated SIAEW treatment, compared with TW and mildly heated TW
267 treatment, was as low as 6.6 and 1.7%, respectively, and there was no significant difference
268 between untreated and treated samples. Thus, mildly heated SIAEW treatment did not cause a
269 significant additional decrease in ascorbic acid content, similar to other types of electrolyzed
270 water.

271 For β -carotene content, there was no significant difference between the untreated and
272 treated samples. Compared with untreated samples, the β -carotene contents for TW, mildly
273 heated TW, SIAEW and mildly heated SIAEW treatment, were reduced by 8.3, 11.3, 11.3 and
274 13.6%, respectively. Results also indicated that the reduction in β -carotene content for mildly

275 heated SIAEW treatment compared with TW and mildly heated TW treatment were as low as
276 5.8 and 2.6%, respectively. This trend is similar to that described in a previous report (Koseki
277 & Itoh, 2001) in which β -carotene content in thin strips of carrot 2-3 mm in width immersed
278 in AEW (42.3 mg/L available chlorine, pH at 2.5) for 10 min was reduced by 30%, but there
279 was no significant difference between NaOCl solution (150 mg/L available chlorine, pH at
280 9.3) and tap water (0.3 mg/L available chlorine, pH at 7.0). However, changes in the surface
281 color of carrot samples were unremarkable as stated above. There are two possible reasons for
282 this trend: first, because the color measurement was conducted immediately after disinfection,
283 while β -carotene content were analyzed a few minutes after disinfection, so the content may
284 have been more than the amount recorded at that time; second, due to the existence of other
285 pigments such as carotenoids (α -carotene and lycopene, etc.) and xanthophylls in carrots
286 (Koch, & Goldman, 2005). The measured β -carotene content, therefore, might not exactly
287 correlate with the color values, and further study is required to investigate changes in
288 β -carotene and other pigments immediately after immersion in SIAEW. The mechanism of
289 decomposition of β -carotene, influenced by hypochlorous acid (HOCl) in SIAEW and
290 temperature, is not clear but β -carotene is mainly associated with membrane protein
291 complexes in the chloroplast or the chromoplast (Kalt, 2005). Thus, it can be said that
292 thickness and contact area of the sample are good nutrient retention indicators during
293 disinfection treatments.

294 Results of physicochemical property measurements on retention of color, hardness,
295 ascorbic acid content and β -carotene content show that samples treated with mildly heated
296 SIAEW would be suitable for the market. However, physicochemical data were taken only on
297 day 0. The optimum disinfection time and the effects of concentration of available chlorine
298 and temperature of the SIAEW on microbial load and quality during storage is not known and
299 warrants further studies.

300 In conclusion, mildly heated slightly acidic electrolyzed water at 45°C (23 mg/L available
301 chlorine, pH at 5.5) was found to be effective disinfectant and maintenance method for fresh
302 sliced carrot. The method can be adopted commercially to ensure the safety of consumers and
303 the environment, high product quality and low disinfection costs.

304

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306

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309

310 **References**

311

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Table 1 Microbial populations of total aerobic bacteria, and molds and yeasts of sliced carrots treated for 10 min with tap water (TW) at 18°C, mildly heated TW at 45°C, slightly acidic electrolyzed water (SIAEW) at 18°C and mildly heated SIAEW at 45°C, followed by immersion in TW at 4°C for 2 min.

Treatment	Temperature °C	Total aerobic bacteria log ₁₀ CFU/g	Molds and yeasts log ₁₀ CFU/g	Presence ratio of molds ^A %
TW	18	3.5±0.7 a ^B	3.2±0.7 a	1.0
TW	45	2.6±0.7 b	2.3±0.7 b	0.6
SIAEW	18	2.9±0.4 b	2.6±0.5 ab	0.6
SIAEW	45	1.3±0.3 c	<1.3 c	0.0

^A Average presence ratio of molds for all samples in PDA plates for the enumeration of molds and yeasts.

^B Mean values ± standard deviation. Values followed by different letters in the same row indicate significant differences.

Table 2 Changes in surface color of carrot samples

Treatment	Temperature (°C)	<i>L</i> *	<i>a</i> *	<i>b</i> *	<i>Hue</i>	<i>Chroma</i>	Total color difference
untreated	-	58.5±1.4 ab ^A	27.5±2.6 a	46.2±2.7 c	59.1±1.5 a	54.1±3.6 a	-
TW	18	57.9±1.6 b	27.9±2.3 a	48.6±1.7 ab	60.3±1.9 a	56.5±1.9 a	4.0±0.9 a
TW	45	59.9±0.9 a	28.6±1.9 a	48.8±2.2 a	59.8±0.9 a	56.7±2.7 a	4.0±1.6 a
SIAEW	18	59.9±1.2 a	27.3±0.9 a	46.8±1.1 bc	59.8±0.9 a	54.1±1.2 a	2.1±0.8 b
SIAEW	45	58.4±1.4 ab	28.3±1.9 a	47.7±1.2 abc	59.4±1.4 a	55.5±1.8 a	2.7±1.1 b

^A Mean values ± standard deviation. Values followed by different letters in the same row indicate significant differences.

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Table 3 Changes in hardness, ascorbic acid content and β -carotene content of carrot samples

Treatment	Temperature (°C)	Hardness (kg)	Ascorbic acid content (mg/100g-FW ^A)	β -carotene content (mg/100g-FW)
untreated	-	3.1±0.2 a ^B	13.9±3.6 a	3.01±0.46 a
TW	18	3.0±0.2 a	12.2±4.0 a	2.76±0.81 a
TW	45	3.0±0.1 a	11.6±1.5 a	2.67±0.34 a
SIAEW	18	3.0±0.2 a	12.4±2.7 a	2.67±1.05 a
SIAEW	45	3.0±0.2 a	11.4±2.2 a	2.60±0.46 a

^A FW means fresh weight.

^B Mean values \pm standard deviation. Values followed by different letters in the same row indicate significant differences.

Table 3 Shoji Koide et al.

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